

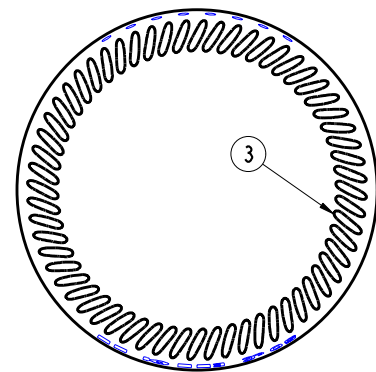
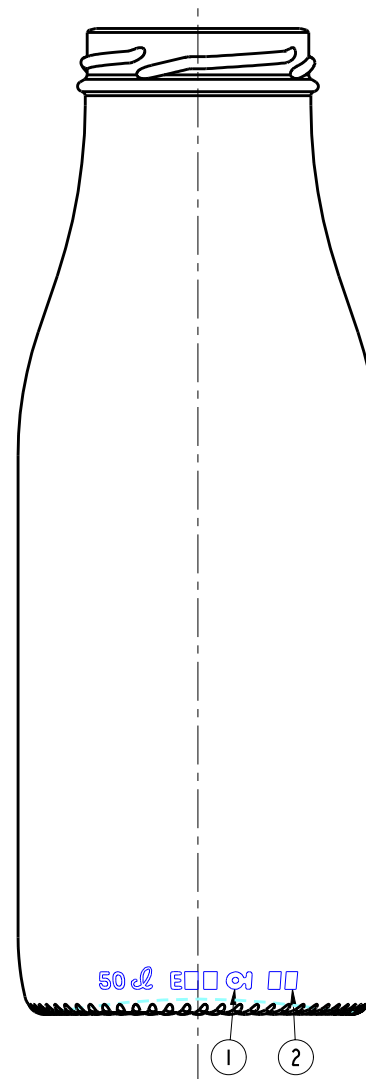
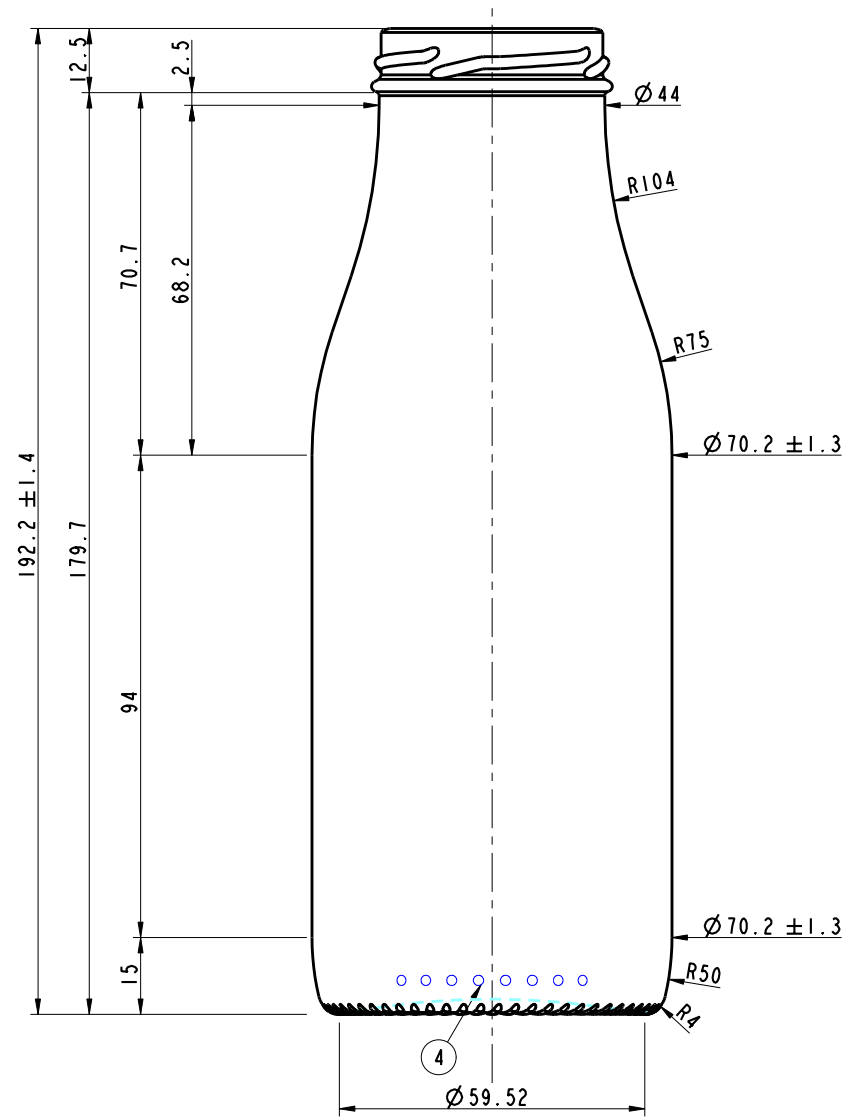
FINISH DESCRIPTION: Vacuum lug finish. Diameters 48 Regular

INSERT: No

O-I Manufacturing Italy S.p.A.  
 via Washington, 70  
 20146 Milano, Italy  
 Tel. +39 0243463.1

**CONTAINER & MOULD ENGINEERING  
 EUROPE**

NOTES:  
 THIS DRAWING IS THE PROPERTY OF O-I AND  
 MUST NOT BE REPRODUCED OR DISCLOSED  
 WITHOUT O-I WRITTEN AUTHORIZATION.  
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.  
 MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
 MAY DIFFER, DEPANDANT ON LOCAL LEGISLATION.



1 = TRADEMARK  
 2 = CAVITY No.  
 3 = STIPPLING  
 THE SHAPE OF STIPPLES IS ONLY AN  
 INDICATION AND THE CONSTRUCTION IS AT  
 THE PRODUCTION PLANT DISCRETION.  
 4 = CAVITY CODE

SCALE 1:1

HEAT TREATMENT	CARBONATION		
VERTICAL LOAD	THERMAL SHOCK		
CATEGORY FOOD	TLT ANGLE 20.62°		
MAX. VERTICALITY TOLERANCE 1.27 . mm	MEASURING CONTAINER NO		
FINISH SAP NUMBER 4954	FINISH REF. CETIE GME 20-03 1995		
MINIMUM THROUGH BORE	MAX FILLING TUBE Ø		
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
518ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT)			
500ml			
CONTAINER WEIGHT			
225g APPROX.			
FINISH DESIGNATION EU. 48.GME 20-03.H125.4954	MAX GAS VOLUME		
PROCESS RETURNABLE NO	IPSO 4670		
<b>STANDARD 50 cl FRAICHEUR TO 48</b>			
DESIGNER	GP	DATE	11/01/11
CHECKED		DATE	
DRAWING NUMBER <b>110026</b>		MOULD/SAP NUMBER <b>110026</b>	

No	DATE	REVISIONS	DESIGN/CHECK
	04.03.11	ADDED SAP/Number	GP
1	19.01.11	REMOVED LABEL PANEL, CHANGED DIA BODY	CD