

O-I GLASSPACK GmbH & co. KG

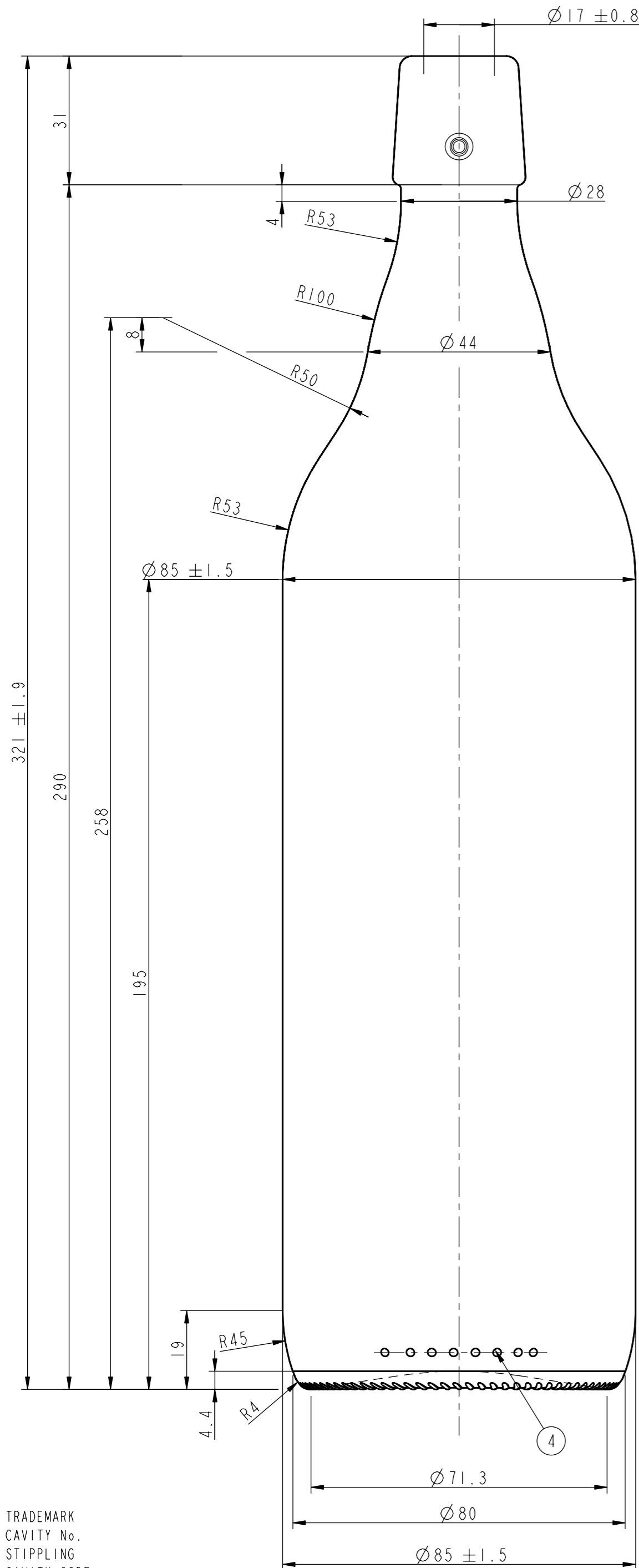
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CONTAINER & MOULD ENGINEERING
EUROPE

NOTES:
 THIS DRAWING IS THE PROPERTY OF O-I AND
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 WITHOUT O-I WRITTEN AUTHORIZATION.

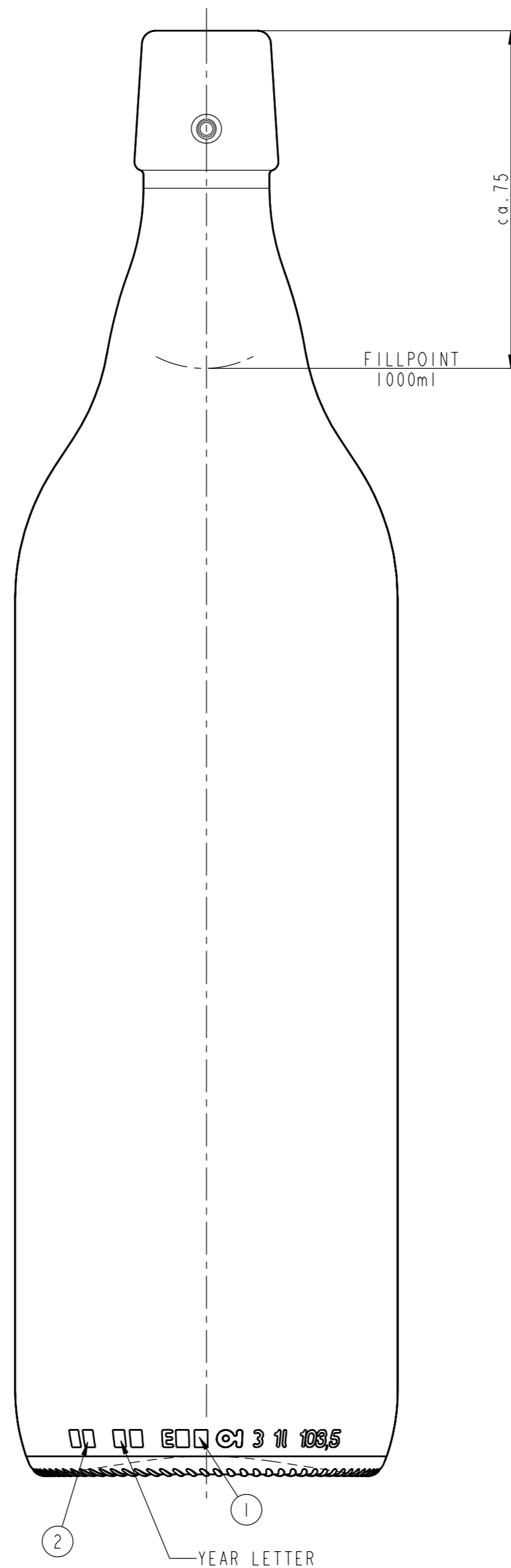
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

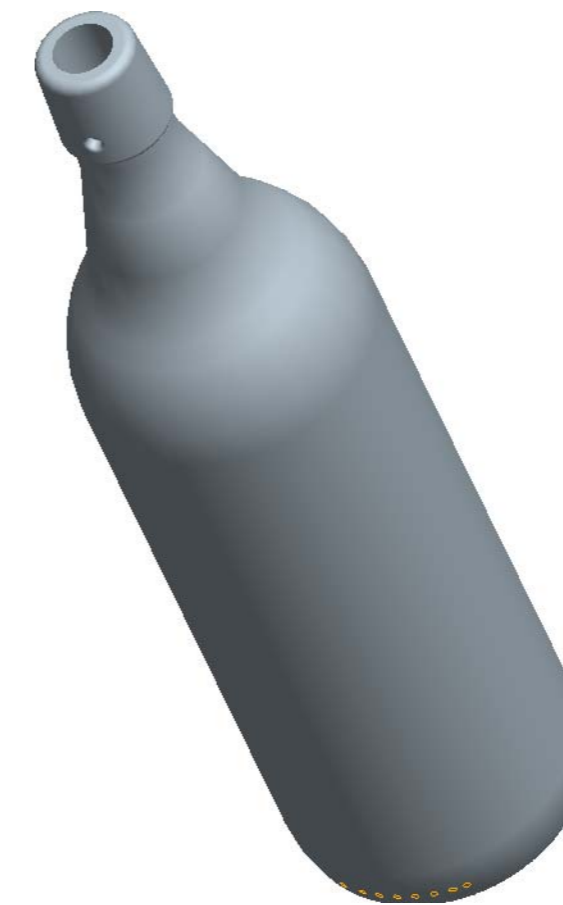
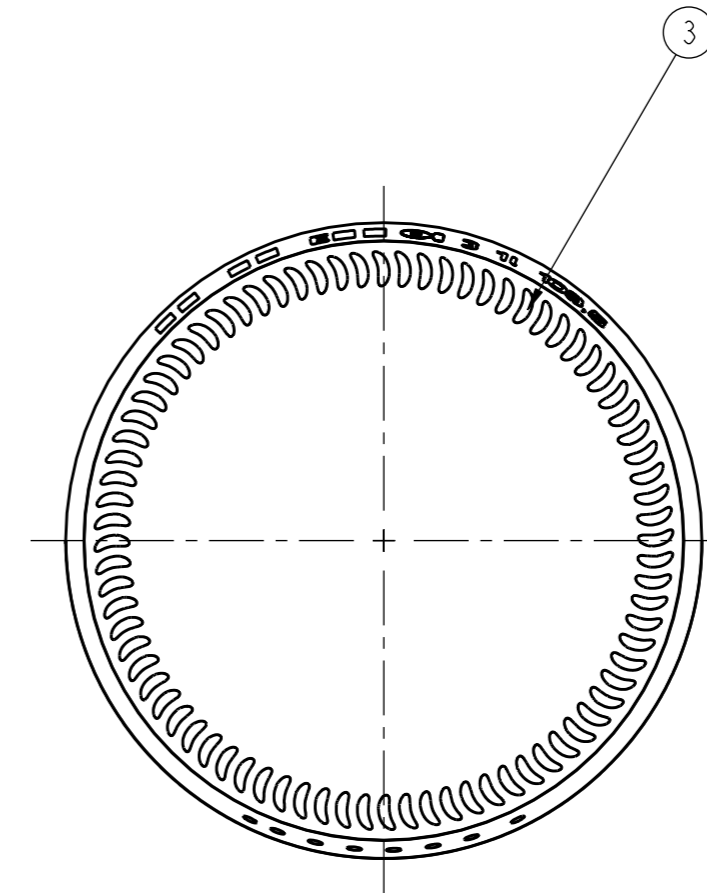


- 1 = TRADEMARK
- 2 = CAVITY No.
- 3 = STIPPLING
- 4 = CAVITY CODE

SCALE 1:1



This detail only serves
 for the approximation
 of the attitude
 of the filling machine.
 The brimfull capacity
 remains binding.



MASSTAB 1/2

TENTATIVE

CATEGORY BEER		TILT ANGLE 16.54°	
MAX. VERTICALITY TOLERANCE 3.5 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 4686		FINISH REF. SPECIAL	
MINIMUM THROUGH BORE 16.7 mm		MAX FILLING TUBE Ø 15 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 1035ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT) 1000ml ± 10ml			
CONTAINER WEIGHT 780g APPROX.			
FINISH DESIGNATION DE_32_SPECIAL_H310_4686		MAX GAS VOLUME 6g / l	
PROCESS B&B	RETURNABLE YES	DESIGN REF. W-6178	

1l Steinie Bierflasche

DESIGNER	M.Sander	DATE	21.01.2009
CHECKED		DATE	

DRAWING NUMBER 080408	MOULD/SAP NUMBER 016057
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No	DATE	REVISIONS	DESIGN/CHECK